

# Curing times

FIS EB Temperatures at anchoring base [°C]	Maximum processing time $t_{\text{work}}$ [min.]	Minimum curing time <sup>1)</sup> $t_{\text{cure}}$ [hrs.]
+5 – +10	120	45
> +10 – +20	30	22
> +20 – +30	14	12
> +30 – +40	7	6

1) In wet concrete or flooded holes the curing time must be doubled.