



The following pages are an excerpt from the North American Product Technical Guide, Volume 1: Direct Fastening Technical Guide, Edition 22.

Please refer to the publication in its entirety for complete details on this product including data development, base materials, general suitability, installation, corrosion, and product specifications.

[Direct Fastening Technical Guide, Edition 22](#)

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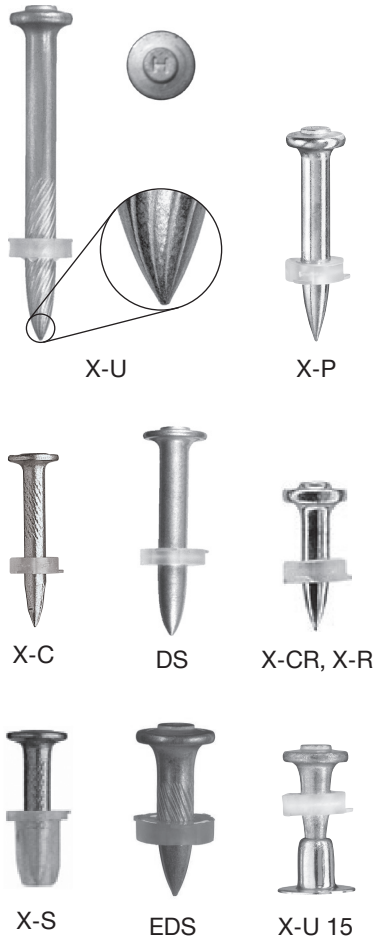
US: 877-749-6337 or HNATechnicalServices@hilti.com

CA: 1-800-363-4458 ext. 6 or CATechnicalServices@hilti.com

3.2.5.1	Product description
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3.2.5 GENERAL APPLICATION FASTENERS

3.2.5.1 PRODUCT DESCRIPTION



X-U Universal Series This universal high performance fastener is designed for applications in concrete and high strength or standard strength steel. The shank diameter is consistent through the fastener offering at 0.157". X-U fastener lengths range from 5/8" through 2-7/8" and are available as single fasteners (P8) or collated (MX) in strips of 10. All X-U fasteners have a unique twist knurling reaching 7/8" from the tip up the shank.

X-P Premium Concrete Fastener The X-P fastener is optimized for high performance in concrete base materials. With a shank diameter of 0.157", an optimized conical tip design, and high steel hardness, the X-P is designed for demanding concrete applications, in base materials up to 8,000 psi in strength. The X-P fastener is available in lengths ranging from 5/8" to 1-9/16", making it ideal for drywall track to concrete applications. X-P fasteners are available as single fasteners (P8) or collated (MX) in strips of 10.

X-C Standard Series The X-C series of fasteners is a cost effective solution for applications in concrete and masonry. This fastener is not suited for fastening to steel base materials. Fastener lengths range from 3/4" through 2-7/8" with a shank diameter of 0.138". X-C fasteners are offered in a single (P8) fastener version as well as in collated (MX) strips of 10.

X-CR and X-R Fastener Series The X-CR is a high performance, corrosion resistant fastener equivalent to SAE 316 stainless steel. This fastener is ideally suited for applications where corrosion is a concern whether on concrete or steel base materials. The X-CR is designed mainly for concrete applications and is offered as a single (P8) fastener in lengths from 5/8" through 2-1/8". The X-R fastener is intended for steel applications and is offered in 1/2" shank length. Shank diameter for these fasteners is 0.145" for shank lengths less than 1-1/2" and 0.157" for longer fasteners.

X-S Steel Fastener The X-S is an economical fastener for steel. It has a 0.145" smooth shank diameter and is offered in a 1/2" and 5/8" length. The X-S13 comes collated (MX) in strips of 10 or individually with a plastic "tophat" (THP). The X-S16 comes singly with a metal "tophat" (TH). This fastener is ideally suited for fastening drywall track to standard strength steel and is discussed further in Section 3.2.9.

X-C G2/G3/B3, X-P G2/G3/B3, X-PN G3, X-S B3 These collated fastener lines for Hilti's gas-actuated and battery actuated tools are designed for applications in interior finishing, mechanical and electrical trades. These fasteners are used for fastenings in concrete and masonry (X-C G2/G3/B3 standard, X-P G2/G3/B3 premium), and steel (X-S B3 and X-P G2/G3). For more details refer to Section 3.2.9.

DS/EDS Fastener Series The DS series fastener is a high performance fastener of 0.177" shank diameter suitable for both concrete and steel applications. It is offered in a single fastener version only with a 10 mm dome head design and a 10 mm guidance washer. Available lengths are 3/4" through 2-1/2". Knurling is offered on 3/4" and 7/8" lengths; designated as EDS and ideally suited for steel applications.

X-U 15 Steel Fastener The X-U 15 is a premium, high performance fastener designed specifically for attachments to steel (e.g. drywall track, tagging, etc.). It is offered in a 0.145" shank diameter and 5/8" length with a unique step shank design as either single fasteners with metal tophat or collated in strips of 10.

Listings/Approvals

ICC-ES (International Code Council)
 ESR-2269 with LABC/LARC Supplement (X-P, X-U and X-U 15)
 ESR-1663 with LABC/LARC Supplement (DS, EDS, X-R and X-CR)
 ESR-1752 with LABC/LARC Supplement (X-C, X-P G2/G3/B3, X-S)



3.2.5.2 MATERIAL SPECIFICATIONS

Fastener designation	Fastener material	Fastener plating ¹	Steel washer or clip material ^{1,2}	Washer or clip plating ^{1,2}
X-P	Carbon Steel	5 µm Zinc	N/A	N/A
X-U	Carbon Steel	5 µm Zinc	Carbon Steel	5 µm Zinc
DS/EDS	Carbon Steel	5 µm Zinc	N/A	N/A
X-C	Carbon Steel	5 µm Zinc	Carbon Steel	5 µm Zinc
X-R, X-CR ³	SAE 316	N/A	SAE 316	N/A
X-C/ X-P/ X-PN/ X-S: G2/G3/B3	Carbon Steel	2-10 µm Zinc	N/A	N/A
X-CT Forming Nail	Carbon Steel	5 µm Zinc	N/A	N/A
BC X-C	Carbon Steel	5 µm Zinc	Carbon Steel	5 µm Zinc

1 The 5 µm zinc coating is in accordance with ASTM B 633, SC 1, Type III. Refer to Section 2.3.3.1 for more information.

2 Most fasteners have a plastic washer for guidance when installing. Not all fastener lengths have a pre-mounted steel washer. Refer to Section 3.2.2.4 for more information on available fasteners.

3. The X-CR and X-R fastener material is a proprietary material, which provides a corrosion resistance equivalent to SAE 316 stainless steel. The steel washer material is SAE 316 stainless steel.

* More details about the innovative X-P and X-U fasteners can be found in Section 3.2.6.

3.2.5.3 TECHNICAL DATA

Allowable loads in normal weight concrete ^{1,2}

Fastener description	Fastener	Shank diameter in. (mm)	Minimum embedment in. (mm)	Concrete compressive strength							
				2000 psi		4000 psi		6000 psi		8000 psi	
				Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)
Premium Concrete Fastener	X-P	0.157 (4.0)	3/4 (19)	100 (0.44)	155 (0.69)	100 (0.44)	175 (0.78)	105 (0.47)	205 (0.91)	135 (0.60)	205 (0.91)
			1 (25)	165 (0.73)	220 (0.98)	180 (0.80)	225 (1.00)	150 (0.67)	300 (1.33)	150 (0.67)	215 (0.96)
			1-1/4 (32)	240 (1.07)	310 (1.38)	280 (1.25)	310 (1.38)	180 (0.80)	425 (1.89)	-	-
			1-1/2 (38)	310 (1.38)	420 (1.87)	-	-	-	-	-	-
Universal Knurled Shank Fasteners	X-U	0.157 (4.0)	3/4 (19)	100 (0.44)	125 (0.57)	100 (0.44)	125 (0.57)	105 (0.47)	205 (0.91)	-	-
			1 (25)	165 (0.73)	190 (0.85)	170 (0.76)	225 (1.00)	110 (0.49)	280 (1.25)	-	-
			1-1/4 (32)	240 (1.07)	310 (1.38)	280 (1.25)	310 (1.38)	180 (0.80)	425 (1.89)	-	-
			1-1/2 (38)	275 (1.22)	420 (1.87)	325 (1.45)	420 (1.87)	-	-	-	-
Standard Fastener (Black collated strip or guidance washer)	X-C	0.138 (3.5)	3/4 (19)	45 (0.20)	75 (0.33)	65 (0.29)	105 (0.47)	95 (0.42)	195 (0.87)	-	-
			1 (25)	85 (0.38)	150 (0.67)	160 (0.71)	200 (0.89)	105 (0.47)	270 (1.20)	-	-
			1-1/4 (32)	130 (0.58)	210 (0.93)	270 (1.20)	290 (1.29)	165 (0.73)	325 (1.45)	-	-
			1-1/2 (38)	175 (0.78)	260 (1.16)	270 (1.20)	360 (1.60)	-	-	-	-
Heavy Duty Fastener	DS	0.177 (4.5)	3/4 (19)	50 (0.22)	120 (0.53)	125 (0.56)	135 (0.60)	-	-	-	-
			1 (25)	130 (0.58)	195 (0.87)	155 (0.69)	240 (1.07)	-	-	-	-
			1-1/4 (32)	220 (0.98)	385 (1.71)	270 (1.20)	425 (1.89)	-	-	-	-
			1-1/2 (38)	300 (1.33)	405 (1.80)	355 (1.58)	450 (2.00)	-	-	-	-
Stainless Steel Fastener	X-CR	0.145 (3.7)	3/4 (19)	30 (0.13)	40 (0.18)	65 (0.29)	40 (0.18)	-	-	-	-
			1 (25)	55 (0.24)	185 (0.82)	120 (0.53)	190 (0.85)	100 (0.44)	170 (0.76)	-	-
			1-1/4 (32)	110 (0.49)	290 (1.29)	125 (0.56)	300 (1.33)	120 (0.53)	440 (1.96)	-	-
		1-1/2 (38)	265 (1.18)	405 (1.80)	350 (1.56)	450 (2.00)	-	-	-	-	
Gas Fastener	X-C B3, X-C G3	0.118 (3.0)	3/4 (19)	110 (0.5)	190 (0.9)	110 (0.5)	190 (0.9)	110 (0.5)	190 (0.9)	-	-
			5/8 (16)	-	-	50 (0.2)	120 (0.5)	50 (0.2)	90 (0.4)	-	-
Premium Gas Fastener	X-P 17 G2, X-P 20 G2, X-P G3, X-P B3	0.118 (3.0)	3/4 (19)	80 (0.4)	120 (0.5)	50 (0.2)	120 (0.5)	50 (0.2)	90 (0.4)	-	-
			5/8 (16)	-	-	50 (0.2)	120 (0.5)	50 (0.2)	90 (0.4)	-	-
Forming Fastener	X-CT 47 ³	0.145 (3.7)	1 (25)	60 (0.27)	65 (0.29)	-	-	-	-	-	-
	X-CT 62 ³	0.145 (3.7)	1 (25)	75 (0.33)	75 (0.33)	-	-	-	-	-	-

1 The tabulated allowable load values are for the low-velocity fasteners only, using a safety factor that is greater than or equal to 5.0, calculated in accordance with ICC-ES AC70. Wood or steel members connected to the substrate must be investigated in accordance with accepted design criteria.

2 Multiple fasteners are recommended for any attachment.

3 For temporary fastening of formwork only.

Allowable loads in minimum $f'_c = 3000$ psi structural lightweight concrete^{1,5}

Fastener description	Fastener	Shank diameter in. (mm)	Minimum embedment in. (mm)	Fastener location					
				Installed into concrete		Installed through 3" deep metal deck into concrete ^{2,3}			
				Tension lb (kN)	Shear lb (kN)	Tension lb (kN)		Shear lb (kN)	
						Upper flute	Lower flute	Upper flute	Lower flute
Premium Concrete Fastener	X-P*	0.157 (4.0)	3/4 (19)	155 (0.7)	165 (0.7)	130 (0.6)	105 (0.5)	285 (1.3)	285 (1.3)
			1 (25)	225 (1.0)	300 (1.3)	215 (1.0)	165 (0.7)	340 (1.5)	340 (1.5)
			1-1/4 (32)	325 (1.4)	445 (2.0)	295 (1.3)	230 (1.0)	375 (1.7)	375 (1.7)
			1-1/2 (38)	425 (1.9)	480 (2.1)	400 (1.8)	330 (1.5)	365 (1.6)	365 (1.6)
Universal Knurled Shank Fasteners	X-U*	0.157 (4.0)	3/4 (19)	125 (0.56)	115 (0.51)	130 (0.58)	95 (0.42)	245 (1.1)	245 (1.1)
			1 (25)	205 (0.91)	260 (1.16)	215 (0.96)	155 (0.69)	330 (1.5)	330 (1.5)
			1-1/4 (32)	315 (1.40)	435 (1.93)	295 (1.31)	200 (0.89)	375 (1.7)	375 (1.7)
			1-1/2 (38)	425 (1.89)	475 (2.11)	400 (1.78)	260 (1.16)	430 (1.9)	430 (1.9)
Standard Fastener	X-C (Black collated strip or guidance washer)	0.138 (3.5)	3/4 (19)	120 (0.53)	175 (0.78)	120 (0.53)	95 (0.42)	265 (1.2)	265 (1.2)
			1 (25)	180 (0.80)	260 (1.16)	215 (0.96)	155 (0.69)	485 (2.2)	485 (2.2)
			1-1/4 (32)	225 (1.00)	400 (1.78)	250 (1.11)	200 (0.89)	500 (2.2)	500 (2.2)
			1-1/2 (38)	285 (1.27)	400 (1.78)	285 (1.27)	210 (0.93)	555 (2.5)	555 (2.5)
Heavy Duty Fastener	DS ⁴	0.177 (4.5)	3/4 (19)	100 (0.44)	200 (0.89)	100 (0.44)	-	200 (0.9)	200 (0.9)
			1 (25)	180 (0.80)	360 (1.60)	180 (0.80)	180 (0.80)	405 (1.8)	405 (1.8)
			1-1/4 (32)	300 (1.33)	520 (2.31)	300 (1.33)	250 (1.11)	515 (2.3)	515 (2.3)
			1-1/2 (38)	450 (2.00)	680 (3.02)	450 (2.00)	325 (1.45)	625 (2.8)	625 (2.8)
Stainless Steel Fastener	X-CR	0.145 (3.7)	1 (25)	230 (1.02)	240 (1.07)	230 (1.02)	-	240 (1.1)	240 (1.1)
		0.157 (4.0)	1-1/4 (32)	320 (1.42)	400 (1.78)	320 (1.42)	-	400 (1.8)	400 (1.8)
			1-1/2 (38)	405 (1.80)	500 (2.22)	405 (1.80)	-	500 (2.2)	500 (2.2)
Gas Fastener	X-C B3, X-C G3	0.118 (3.0)	3/4 (19)	115 (0.5)	140 (0.6)	75 (0.3)	85 (0.4)	175 (0.8)	215 (1.0)
			1 (25)	170 (0.8)	220 (1.0)	155 (0.7)	160 (0.7)	255 (1.1)	315 (1.4)
Premium Gas Fastener	X-P 17 G2, X-P 20 G2, X-P G3, X-P B3	0.118 (3.0)	5/8 (16)	60 (0.3)	140 (0.6)	60 (0.3)	60 (0.3)	175 (0.8)	215 (1.0)

1 The tabulated allowable load values are for the low-velocity fasteners only, using a safety factor that is greater than or equal to 5.0, calculated in accordance with ICC-ES AC70. Wood or steel members connected to the substrate must be investigated in accordance with accepted design criteria.

2 The steel deck profile is 3" deep composite floor deck with a minimum thickness of 20 gauge (0.0358"). Figure 1 (Section 3.2.1.6) shows the nominal flute dimensions, fastener locations, and load orientations for the deck profile.

3 Structural lightweight concrete fill above top of metal deck shall be a minimum of 3-1/4" deep.

4 DS fasteners installed at 1-1/2" embedment through steel deck into the lower flute must be installed at a minimum distance of 6" from the edge of the floor deck.

5 Multiple fasteners are recommended for any attachment.

* More details about the innovative X-P and X-U fasteners can be found in Section 3.2.6.

Allowable Loads Into Minimum $f'_c = 3000$ psi Structural Lightweight Concrete Over 1-1/2" Deep, B-Type Steel Deck^{1,4}

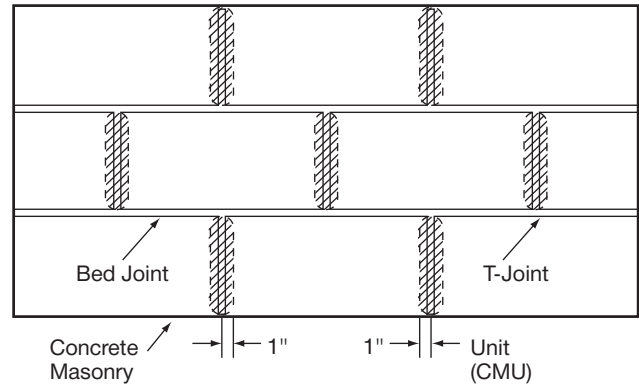
Fastener description	Fastener	Shank diameter in. (mm)	Minimum embedment in. (mm)	Fastener location installed through metal deck into concrete ^{2,3}					
				Tension lb (kN)				Shear	
				Upper flute		Lower flute		lb (kN)	
Premium concrete fastener	X-P	0.157 (4.0)	3/4 (19)	140 (0.6)	130 (0.6)	335 (1.5)			
			1 (25)	215 (1.0)	215 (1.0)	385 (1.7)			
			1-1/4 (32)	-	270 (1.2)	465 (2.1)			
Universal knurled shank fastener	X-U	0.157 (4.0)	3/4 (19)	95 (0.42)	95 (0.42)	370 (1.65)			
			1 (25)	125 (0.56)	125 (0.56)	415 (1.85)			
Standard fastener	X-C	0.138 (3.5)	3/4 (19)	80 (0.36)	80 (0.36)	315 (1.40)			
			1 (25)	205 (0.91)	205 (0.91)	445 (1.98)			
Gas fastener	X-C B3, X-C G3	0.118 (3.0)	3/4 (19)	75 (0.3)	85 (0.38)	175 (0.8)			
			1 (25)	155 (0.7)	160 (0.71)	255 (1.1)			
Premium gas fastener	X-P 17 G2, X-P 20 G2, X-P G3, X-P B3	0.118 (3.0)	5/8 (16)	60 (0.27)	60 (0.3)	175 (0.8)			

- The tabulated allowable load values are for the low-velocity fasteners only, using a safety factor that is greater than or equal to 5.0, calculated in accordance with ICC-ES AC70. Wood or steel members connected to the substrate must be investigated in accordance with accepted design criteria.
- Steel deck profiles are 1-1/2" deep, B-type deck with a minimum thickness of 20 gauge (0.0358" thick steel). Fasteners may be installed through the metal deck into lightweight concrete having both nominal and inverted deck profile orientations with a minimum lower flute width of 1-3/4" or 3-1/2", respectively. Fasteners shall be placed at centerline of deck flutes. Refer to Figures 2 and 3 (Section 3.2.1.6) for additional flute dimensions, fastener locations, and load orientations for both deck profiles.
- Structural lightweight concrete fill above top of metal deck shall be a minimum 2-1/2" deep.
- Multiple fasteners are recommended for any attachment.

Allowable Loads in Concrete Masonry Units^{1,2,3,4,5,10}

Fastener Description	Fastener	Shank diameter in. (mm)	Min. embed. in. (mm)	Hollow CMU				Grout filled CMU					
				Face shell ⁶		Mortar joint		Face shell ⁶		Mortar joint		Top of grouted cell ⁸	
				Tension lb (kN)	Shear ⁹ lb (kN)	Tension lb (kN)	Shear ⁷ lb (kN)	Tension lb (kN)	Shear ⁹ lb (kN)	Tension lb (kN)	Shear ⁷ lb (kN)	Tension lb (kN)	Shear ⁹ lb (kN)
Premium concrete fastener	X-P	0.157 (4.0)	1 (25)	70 (0.31)	105 (0.47)	85 (0.38)	70 (0.31)	150 (0.67)	145 (0.65)	150 (0.67)	155 (0.69)	165 (0.73)	240 (1.07)
Universal knurled shank fasteners	X-U	0.157 (4.0)	1 (25)	70 (0.31)	85 (0.38)	25 (0.11)	70 (0.31)	225 (1.00)	220 (0.98)	150 (0.67)	190 (0.85)	165 (0.73)	240 (1.07)
Standard fastener	X-C	0.138 (3.5)	3/4 (19)	40 (0.18)	85 (0.38)	25 (0.11)	50 (0.22)	100 (0.44)	105 (0.47)	45 (0.20)	80 (0.36)	115 (0.51)	175 (0.78)
Gas fastener	X-C B3, X-C G3	0.118 (3.0)	3/4 (19)	145 (0.65)	190 (0.85)	80 (0.36)	80 (0.36)	155 (0.69)	195 (0.87)	110 (0.49)	135 (0.60)	105 (0.47)	145 (0.65)
			1 (25)	185 (0.82)	205 (0.91)	105 (0.47)	105 (0.47)	205 (0.91)	215 (0.96)	135 (0.60)	190 (0.85)	120 (0.53)	150 (0.67)
Gas fastener	X-C G2	0.108 (2.7)	3/4 (19)	75 (0.33)	140 (0.62)	60 (0.27)	80 (0.36)	100 (0.44)	170 (0.76)	100 (0.44)	160 (0.71)	80 (0.36)	130 (0.58)
			1 (25)	110 (0.49)	190 (0.85)	70 (0.31)	145 (0.65)	135 (0.60)	195 (0.87)	125 (0.56)	165 (0.73)	110 (0.49)	145 (0.65)

- 1 The tabulated allowable load values are for the low-velocity fastener only, using a safety factor of 5.0 or higher calculated in accordance with ICC-ES AC70. Wood or steel members connected to the substrate must be investigated in accordance with accepted design criteria.
- 2 The tabulated allowable load values are for low-velocity fasteners installed in normal weight or lightweight concrete masonry units conforming to ASTM C90.
- 3 The tabulated allowable load values are for low-velocity fasteners installed in concrete masonry units with mortar conforming to ASTM C270, Type N or S.
- 4 The tabulated allowable load values are for low-velocity fasteners installed in concrete masonry units with grout conforming to ASTM C476, as coarse grout.
- 5 The tabulated allowable load values are for one low-velocity fastener installed in an individual masonry unit cell and at least 4" from the edge of the wall.
- 6 Fastener can be located anywhere on the face shell or mortar joint as shown in the figure to the right.
- 7 Shear direction can be horizontal or vertical (Bed Joint or T-Joint) along the CMU wall plane.
- 8 Fastener located in center of grouted cell installed vertically.
- 9 Shear can be in any direction.
- 10 Multiple fasteners are recommended for any attachment.



Acceptable locations (NON-SHADED AREAS) for power-actuated fasteners in CMU walls

* More details about the innovative X-P and X-U fasteners can be found in Section 3.2.6.

Allowable loads in minimum ASTM A36 ($F_y \geq 36$ ksi, $F_u \geq 58$ ksi) steel^{1,2,4,5}

Fastener description	Fastener	Shank diameter in. (mm)	Steel thickness (in.)											
			1/8		3/16		1/4		3/8		1/2		≥3/4	
			Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)
Universal knurled shank*	X-U ⁶	0.157 (4.0)	-	-	500 (2.22)	720 (3.20)	775 (3.45)	720 (3.20)	935 (4.16)	720 (3.20)	900 (4.00)	720 (3.20)	350 (1.56)	375 (1.67)
Stepped-shank knurling-lengthwise	X-U 15 ⁷	0.145 (3.7)	-	-	155 (0.69)	395 (1.76)	230 (1.02)	395 (1.76)	420 (1.87)	450 (2.00)	365 (1.62)	500 (2.22)	365 (1.62)	400 (1.78)
Standard knurled shank	X-S13	0.145 (3.7)	140 (0.62)	300 (1.33)	300 (1.33)	450 (2.00)	300 (1.33)	450 (2.00)	300 (1.33)	450 (2.00)	-	-	-	-
Drywall smooth shank w/metal top hat washer	X-S16 ¹⁰	0.145 (3.7)	-	-	315 (1.40)	480 (2.14)	315 (1.40)	480 (2.14)	315 (1.40)	530 (2.36)	315 (1.40)	480 (2.14)	-	-
Heavy duty knurled shank	EDS ³	0.177 (4.5)	-	-	305 (1.36)	615 (2.74)	625 (2.78)	870 (3.87)	715 (3.18)	870 (3.87)	890 (3.96)	960 (4.27)	400 (1.78)	655 (2.91)
Heavy duty smooth shank	DS	0.177 (4.5)	-	-	365 (1.62)	725 (3.22)	580 (2.58)	725 (3.22)	695 (3.09)	725 (3.22)	735 (3.27)	860 (3.83)	-	-
Stainless steel smooth shank	X-R ⁸ , X-CR	0.145 (3.7) 0.157 (4.0)	-	-	460 (2.05)	460 (2.05)	615 (2.74)	500 (2.22)	-	-	-	-	-	-
	X-R ^{8,9}	0.145 (3.7)	300 (1.33)	190 (0.85)	615 (2.74)	495 (2.20)	760 (3.38)	500 (2.22)	220 (0.98)	325 (1.45)	225 (1.00)	335 (1.49)	-	-
Standard gas fastener for steel	X-S 14 B3	0.118 (3.0)	140 (0.62)	230 (1.02)	220 (0.98)	245 (1.09)	225 (1.00)	290 (1.29)	280 (1.25)	330 (1.47)	280 (1.25)	330 (1.47)	280 (1.25)	330 (1.47)
Standard gas fastener for steel	X-S 14 B3 ⁸	0.118 (3.0)	-	-	220 (0.98)	295 (1.31)	260 (1.16)	355 (1.58)	280 (1.25)	385 (1.71)	280 (1.25)	385 (1.71)	280 (1.25)	385 (1.71)
Premium gas fastener	X-P G3, X-P B3	0.118 (3.0)	125 (0.56)	230 (1.02)	170 (0.76)	245 (1.09)	200 (0.89)	230 (1.02)	250 (1.11)	255 (1.13)	-	-	-	-

- The tabulated allowable load values are for the low-velocity fasteners only, using a safety factor that is greater than or equal to 5.0, calculated in accordance with ICC-ES AC70. Wood or steel members connected to the substrate must be investigated in accordance with accepted design criteria.
- Low-velocity fasteners shall be driven to where the point of the fastener penetrates through the steel base material in accordance with Section 3.2.2.3, except as noted in this table.
- EDS fasteners installed into greater than 1/2" thick steel require 1/2" minimum penetration.
- Multiple fasteners are recommended for any attachment.
- Refer to guidelines for fastening to steel, Section 3.2.2, for application limits.
- Tabulated allowable load values provided for 3/4" steel are based upon minimum point penetration of 1/2" into the steel. If 1/2" point penetration into the steel is not achieved, but a point penetration of at least 3/8" is obtained, the tabulated tension value should be reduced by 20 percent and the tabulated shear load should be reduced by 8 percent.
- X-U 15 fasteners installed into greater than 3/8" thick steel require 15/32" minimum penetration into the steel.
- Based on testing with $F_y = 50$ ksi base material.
- Fasteners installed into 3/8" or thicker base require 0.38" minimum penetration depth into the steel.
- Published values may vary from values in ICC-ESR

Allowable tensile pullover and shear bearing load capacities for steel framing with power driven fasteners^{1,2,3,4}

Fastener description	Fastener	Head dia. in. (mm)	Sheet steel thickness													
			14 ga.		16 ga.		18 ga.		20 ga.		22 ga.		24 ga.		25/26 ga.	
			Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)	Tension lb (kN)	Shear lb (kN)
0.157" shank with or w/o plastic washers or MX collation	X-U, X-P	0.322 (8.2)	825 (3.67)	1,085 (4.83)	685 (3.05)	720 (3.20)	490 (2.18)	525 (2.34)	360 (1.60)	445 (1.98)	300 (1.33)	330 (1.47)	205 (0.91)	255 (1.13)	120 (0.53)	145 (0.64)
0.145" shank with or w/o plastic washers or MX collation	X-C, X-R	0.322 (8.2)	-	985 (4.38)	685 (3.05)	720 (3.20)	490 (2.18)	515 (2.29)	360 (1.60)	440 (1.96)	300 (1.33)	310 (1.38)	205 (0.91)	235 (1.05)	120 (0.53)	145 (0.64)
0.177" shank without washer	DS, EDS	0.322 (8.2)	965 (4.29)	1,085 (4.83)	810 (3.60)	815 (3.63)	625 (2.78)	535 (2.38)	460 (2.05)	465 (2.07)	360 (1.60)	350 (1.56)	300 (1.33)	260 (1.16)	240 (1.07)	180 (0.80)
0.145" shank with plastic top hat washers	X-S13 THP X-S16 TH	0.322 (8.2)	-	985 (4.38)	685 (3.05)	720 (3.20)	490 (2.18)	515 (2.29)	360 (1.60)	440 (1.96)	300 (1.33)	310 (1.38)	205 (0.91)	235 (1.05)	120 (0.53)	145 (0.64)

- Allowable load values are based on a safety factor of 3.0.
- Allowable pullover capacities of sheet steel should be compared to the allowable fastener tensile load capacities in concrete, steel, and masonry to determine controlling resistance load.
- Allowable shear bearing capacities of sheet steel should be compared to allowable fastener shear capacities in concrete, steel and masonry to determine controlling resistance load.
- Data is based on the following minimum sheet steel properties, $F_y = 33$ ksi, $F_u = 45$ ksi (ASTM A653 material).

* More details about the innovative X-U fastener can be found in Section 3.2.6.

3.2.5.4 ORDERING INFORMATION

Carbon steel non-collated (without pre-mounted steel washer)

Fastener description	Shank length in. (mm)	Shank Ø in. (mm)	Washer Ø
Concrete, Masonry and Steel			
X-U P8*	5/8 to 2-7/8 (16 to 72)	0.157 (4.0)	8 mm plastic
X-U P8 TH*	5/8, 3/4, 1 (16, 19, 27)	0.157 (4.0)	8 mm plastic and metal tophat
Concrete and Masonry			
X-P P8	7/8 to 1-9/16 (22 to 40)	0.157 (4.0)	8 mm plastic
DS P10	1 to 2-1/2 (27 to 62)	0.177 (4.5)	8 mm plastic
X-C P8	1 to 2-1/2 (19 to 62)	0.138 (3.5)	8 mm plastic
X-C THP	3/4 (20)	0.138 (3.5)	8 mm plastic tophat
Steel			
X-S13 THP	1/2 (13)	0.145 (3.7)	8 mm plastic tophat
X-S16 TH	5/8 (16)	0.145 (3.7)	8 mm plastic and metal tophat
EDS P10	3/4, 7/8 (19, 22)	0.177 (4.5)	10 mm plastic

Carbon steel collated (without pre-mounted steel washer)

Fastener description	Shank length in. (mm)	Shank Ø in. (mm)	Washer Ø
Concrete, Masonry and Steel			
X-U MX*	5/8 to 2-7/8 (16 to 72)	0.157 (4.0)	Collated
Concrete and Masonry			
X-P MX	7/8 to 1-9/16 (22 to 40)	0.157 (4.0)	Collated
X-C MX	1 to 2-1/2 (27 to 62)	0.138 (3.5)	Collated
Steel			
X-S13 MX	1/2 (13)	0.145 (3.7)	Collated

Carbon steel non-collated (with pre-mounted steel washer)

Fastener description	Shank length in. (mm)	Shank Ø in. (mm)	Washer Ø
Concrete, Masonry and Steel			
X-U P8 S15*	7/8, 1, 1-1/4 (22, 27, 32)	0.157 (4.0)	8 mm plastic and 15 mm steel
X-U P8 S36*	1-1/4, 2-7/8 (32, 72)	0.157 (4.0)	8 mm plastic and 36 mm steel
Concrete and Masonry			
X-C P8 S23	1 to 1-7/8 (27 to 47)	0.138 (3.5)	8 mm plastic and 23 mm steel
X-C P8 S36	1-1/2, 2, 2-1/2 (37, 52, 62)	0.138 (3.5)	8 mm plastic and 36 mm steel

SAE 316 stainless steel non-collated (with and without pre-mounted steel washer)

Fastener description	Shank length in. (mm)	Shank Ø in. (mm)	Washer Ø
Concrete and Masonry			
X-CR P8	15/16 to 1-1/4 (24 to 34)	0.145 (3.7)	8 mm plastic
X-CR P8	1-1/2 to 2-1/8 (39 to 54)	0.157 (4.0)	8 mm plastic
X-CR P8 S12	1-1/2, 1-3/4 (39, 44)	0.157 (4.0)	8 mm plastic and 12 mm steel
X-CR P8 S15	1-7/8 (48)	0.157 (4.0)	8 mm plastic and 15 mm steel
Steel			
X-R P8	9/16 (14)	0.145 (3.7)	8 mm plastic
X-CR P8	5/8 to 13/16 (16 to 21)	0.145 (3.7)	8 mm plastic

Carbon steel removable and clip fasteners

Fastener description	Shank length in. (mm)	Shank Ø in. (mm)	Washer Ø
Forming Nail			
X-CT 47MX, X-CT 62 MX, X-CT 62 DP8	1-7/8, 2-7/16 (47, 62)	0.145 (3.7)	Double 8 mm plastic
Rebar Basket Clip			
BC X-C P8T	1-7/8, 2-7/16 (47, 62)	0.145 (3.5)	8 mm plastic & rebar basket clip

* More details about the innovative X-U fastener can be found in Section 3.2.6.