



The following excerpt are pages from the North American Product Technical Guide, Volume 2: Anchor Fastening, Edition 17.

Please refer to the publication in its entirety for complete details on this product including data development, product specifications, general suitability, installation, corrosion and spacing and edge distance guidelines.

US: <http://submittals.us.hilti.com/PTGVol2/>

CA: <http://submittals.us.hilti.com/PTGVol2CA/>

To consult directly with a team member regarding our anchor fastening products, contact Hilti's team of technical support specialists between the hours of 7:00am – 6:00pm CST.

US: 877-749-6337 or HNATechnicalServices@hilti.com

CA: 1-800-363-4458, ext. 6 or CATechnicalServices@hilti.com

HSL-3 Heavy-duty Expansion Anchor 3.3.2

3.3.2.1 Product description



HSL-3 Heavy-duty Expansion Anchor



HSL-3-G Heavy-duty Expansion Anchor with Threaded Rod



Countersunk version available as special

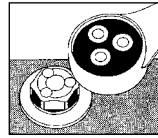
Maximum fastened
Metric thickness (mm)

HSL-3-G M12 / 25

Heavy-duty Expansion Anchor	blank-bolt G-stud B-torque cap	Metric thread size (mm); not hole diameter
-----------------------------	--------------------------------	--



HSL-3-B Heavy-duty Expansion Anchor with Torque Cap



Red setting indicator

Three accurately sized shear pins are provided in the red indicator cap. As T_{inst} , the required installation torque, is reached the red indicator cap shears off. A green seal on the bolt head appears which indicates that the anchor has been set properly.

Example: HSL-3-G M12/25

This is an HSL-3 stud anchor. The thread size is 12 mm and this anchor can attach up to a 25 mm thick plate

- Reliable clamping of part fastened to help overcome gaps
- Suitable for dynamic loading, including seismic, fatigue and shock
- No spinning of the anchor in hole when tightening bolt or nut
- Seismic qualification per ICC-ES AC193 and the requirements of ACI 318-14 Chapter 17
- ACI 349-01 Nuclear Design Guide is available. Call Hilti Technical Support.

The HSL-3 Heavy-duty Expansion Anchor is a torque-controlled expansion bolt designed for high performance in static and dynamic application including the tension zone of concrete structures where cracking can be expected. HSL-3 anchors are available in metric sizes from M8 to M24. Anchors available in carbon steel with a variety of head configurations including bolt, threaded rod and torque cap.

Product features

- Approved for use in the concrete tension zone (cracked concrete)
- Data for use with the Strength Design provisions of ACI 318-14 Chapter 17 and ACI 349 Appendix B
- High load capacity
- Force-controlled expansion which allows for follow-up expansion

Guide specifications

Expansion anchors: carbon steel anchor consists of hex head bolt (threaded stud), sleeve, expansion sleeve, expansion cone, collapsible plastic sleeve, (nut) and washer. Anchors shall be torque controlled expansion bolt as manufactured by Hilti.

3.3.2.2 Material specifications

Carbon steel bolt or threaded rod for HSL-3, HSL-3-G and HSL-3-B conform to the steel strength requirements of ISO 898-1, grade 8.8, $f_{ya} > 93$ ksi, $f_{uta} > 116$ ksi.

Carbon steel nut conforms to DIN 934, Grade 8, $f_{uta} > 116$ ksi.

Carbon steel washer conforms to DIN 1544, Grade St37, $f_{uta} > 100$ ksi.

Carbon steel expansion cone conforms to DIN 1654-4, $f_{uta} > 80$ ksi.

Carbon steel expansion sleeve M8-M16 conforms to DIN 10139 and M20-M24 conforms to DIN 2393-2.

Carbon steel spacing sleeve conforms to DIN 2393 T1, $f_{uta} > 100$ ksi.

Collapsible sleeve is made from acetal polyoxymethylene (POM) resin.

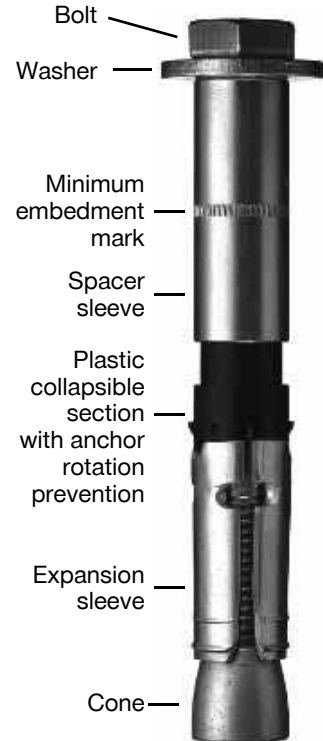
3.3.2.1 Product description

3.3.2.2 Material specifications

3.3.2.3 Technical data

3.3.2.4 Installation instructions

3.3.2.5 Ordering information



3.3.2

Listings/Approvals

ICC-ES (International Code Council) ESR-1545

City of Los Angeles Research Report No. 25903

European Technical Approval ETA-02/0042

Qualified under NQA-1 Nuclear Quality Program



Independent code evaluation

IBC® / IRC® 2015

IBC® / IRC® 2012

IBC® / IRC® 2009

IBC® / IRC® 2006

IBC® / IRC® 2003

3.3.2 HSL-3 Heavy-duty Expansion Anchor

3.3.2.3 Technical data

3.3.2.3.1 ACI 318-14 Chapter 17 design

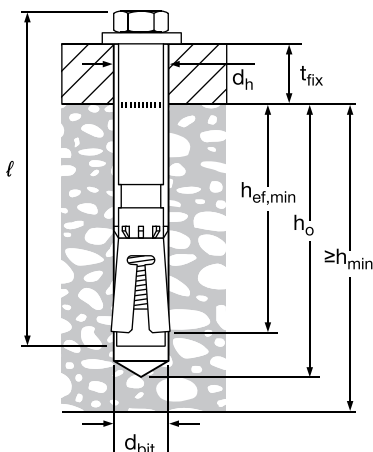
The technical data contained in this section are Hilti Simplified Design Tables. The load values were developed using the Strength Design parameters and variables of ESR-1545 and the equations within ACI 318-14 Chapter 17. For a detailed explanation of the Hilti Simplified Design Tables, refer to section 3.1.8. Data tables from ESR-1545 are not contained in this section, but can be found on www.icc-es.org or at www.hilti.com.

Table 1 – Hilti HSL-3 specifications

Details			HSL-3 anchor thread diameter											
			M8		M10		M12		M16		M20		M24	
Nominal drill bit diameter ¹	d_{bit}	mm	12		15		18		24		28		32	
Minimum concrete thickness	h_{min}	mm (in.)	See table 5											
Minimum hole depth	h_o	mm (in.)	80 (3-1/8)		90 (3-1/2)		105 (4-1/8)		125 (4-7/8)		155 (6-1/8)		180 (7-1/8)	
Effective minimum embedment	$h_{ef,min}$	mm (in.)	60 (2-3/8)		70 (2-3/4)		80 (3-1/8)		100 (3-7/8)		125 (4-7/8)		150 (5-7/8)	
Fixture hole diameter	d_h	mm (in.)	14 (9/16)		17 (11/16)		20 (13/16)		26 (1)		31 (1-1/4)		35 (1-3/8)	
Max. cumulative gap between part(s) being fastened and concrete surface	-	mm (in.)	4 (1/8)		5 (3/16)		8 (5/16)		9 (3/8)		12 (1/2)		16 (5/8)	
Maximum thickness of part fastened HSL-3, HSL-3-B	t_{fix}	mm (in.)	20 (3/4)	40 (1-1/2)	20 (3/4)	40 (1-1/2)	25 (1)	50 (2)	25 (1)	50 (2)	30 (1-1/8)	60 (2-1/4)	30 (1-1/8)	60 (2-1/4)
Overall length of anchor HSL-3, HSL-3-B	ℓ	mm (in.)	98 (3-7/8)	118 (4-5/8)	110 (4-3/8)	130 (5 1/8)	131 (5-1/8)	156 (6 1/8)	153 (6)	178 (7)	183 (7-1/4)	213 (8-3/8)	205 (8)	235 (9-1/4)
Maximum thickness of part fastened HSL-3-G	t_{fix}	mm (in.)	20 (3/4)		20 (3/4)		25 (1)	50 (2)	25 (1)	50 (2)	30 (1-1/8)	60 (2-1/4)		
Overall length of anchor HSL-3-G	ℓ	mm (in.)	102 (4)		115 (4-1/2)		139 (5-1/2)	164 (6-3/8)	163 (6-3/8)	188 (7-3/8)	190 (7-1/2)	220 (8-3/4)		
Washer diameter	d_w	mm (in.)	20 (3/4)		25 (1)		30 (1-1/8)		40 (1-9/16)		45 (1-3/4)		50 (2)	
Installation torque HSL-3	T_{inst}	Nm (ft-lb)	25 (18)		50 (37)		80 (59)		120 (89)		200 (148)		250 (185)	
Installation torque HSL-3-G	T_{inst}	Nm (ft-lb)	20 (15)		35 (26)		60 (44)		80 (59)		160 (118)			
Wrench size HSL-3, HSL-3-G	-	mm	13		17		19		24		30		36	
Wrench size HSL-3-B	-	mm					24		30		36		41	

1 Use metric bits only.

Figure 1



HSL-3 Heavy-duty Expansion Anchor 3.3.2

Table 2 - Hilti HSL-3 design strength with concrete / pullout failure in uncracked concrete^{1,2,3,4,5}

Nominal anchor diameter	Effective embed. mm (in.)	Tension - ϕN_n				Shear - ϕV_n			
		$f'_c = 2,500$ psi lb (kN)	$f'_c = 3,000$ psi lb (kN)	$f'_c = 4,000$ psi lb (kN)"	$f'_c = 6,000$ psi lb (kN)	$f'_c = 2,500$ psi lb (kN)	$f'_c = 3,000$ psi lb (kN)	$f'_c = 4,000$ psi lb (kN)	$f'_c = 6,000$ psi lb (kN)
M8	60 (2.4)	2,735 (12.2)	2,995 (13.3)	3,455 (15.4)	4,235 (18.8)	3,050 (13.6)	3,340 (14.9)	3,860 (17.2)	4,725 (21.0)
M10	70 (2.8)	3,570 (15.9)	3,910 (17.4)	4,515 (20.1)	5,530 (24.6)	7,685 (34.2)	8,420 (37.5)	9,720 (43.2)	11,905 (53.0)
M12	80 (3.2)	4,360 (19.4)	4,775 (21.2)	5,515 (24.5)	6,755 (30.0)	9,390 (41.8)	10,285 (45.7)	11,880 (52.8)	14,550 (64.7)
M16	100 (3.9)	6,095 (27.1)	6,675 (29.7)	7,705 (34.3)	9,440 (42.0)	13,125 (58.4)	14,375 (63.9)	16,600 (73.8)	20,330 (90.4)
M20	125 (4.9)	8,515 (37.9)	9,330 (41.5)	10,770 (47.9)	13,190 (58.7)	18,340 (81.6)	20,090 (89.4)	23,200 (103.2)	28,415 (126.4)
M24	150 (5.9)	11,195 (49.8)	12,260 (54.5)	14,160 (63.0)	17,340 (77.1)	24,110 (107.2)	26,410 (117.5)	30,495 (135.6)	37,350 (166.1)

3.3.2
Table 3 - Hilti HSL-3 design strength with concrete / pullout failure in cracked concrete^{1,2,3,4,5}

Nominal anchor diameter	Effective embed. mm (in.)	Tension - ϕN_n				Shear - ϕV_n			
		$f'_c = 2,500$ psi lb (kN)	$f'_c = 3,000$ psi lb (kN)	$f'_c = 4,000$ psi lb (kN)"	$f'_c = 6,000$ psi lb (kN)	$f'_c = 2,500$ psi lb (kN)	$f'_c = 3,000$ psi lb (kN)	$f'_c = 4,000$ psi lb (kN)	$f'_c = 6,000$ psi lb (kN)
M8	60 (2.4)	1,825 (8.1)	2,000 (8.9)	2,310 (10.3)	2,830 (12.6)	2,160 (9.6)	2,365 (10.5)	2,730 (12.1)	3,345 (14.9)
M10	70 (2.8)	2,920 (13.0)	3,200 (14.2)	3,695 (16.4)	4,525 (20.1)	7,685 (34.2)	8,420 (37.5)	9,720 (43.2)	11,905 (53.0)
M12	80 (3.2)	4,360 (19.4)	4,775 (21.2)	5,515 (24.5)	6,755 (30.0)	9,390 (41.8)	10,285 (45.7)	11,880 (52.8)	14,550 (64.7)
M16	100 (3.9)	6,095 (27.1)	6,675 (29.7)	7,705 (34.3)	9,440 (42.0)	13,125 (58.4)	14,375 (63.9)	16,600 (73.8)	20,330 (90.4)
M20	125 (4.9)	8,515 (37.9)	9,330 (41.5)	10,770 (47.9)	13,190 (58.7)	18,340 (81.6)	20,090 (89.4)	23,200 (103.2)	28,415 (126.4)
M24	150 (5.9)	11,195 (49.8)	12,260 (54.5)	14,160 (63.0)	17,340 (77.1)	24,110 (107.2)	26,410 (117.5)	30,495 (135.6)	37,350 (166.1)

- 1 See section 3.1.8.6 to convert design strength value to ASD value.
- 2 Linear interpolation between embedment depths and concrete compressive strengths is not permitted.
- 3 Apply spacing, edge distance, and concrete thickness factors in tables 5 to 8 as necessary. Compare to the steel values in table 4. The lesser of the values is to be used for the design.
- 4 Tabular values are for normal-weight concrete only. For lightweight concrete multiply design strength by λ_a as follows:
for sand-lightweight, $\lambda_a = 0.68$; for all-lightweight, $\lambda_a = 0.60$.
- 5 Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. For seismic tension loads, multiply cracked concrete tabular values in tension only by the following reduction factors:
M24 - $\alpha_{N,seis} = 0.62$
All other sizes - $\alpha_{N,seis} = 0.75$
No reduction needed for seismic shear. See section 3.1.8.7 for additional information on seismic applications.

3.3.2 HSL-3 Heavy-duty Expansion Anchor

Table 4 - Steel strength for Hilti HSL-3 anchors^{1,2}

Nominal anchor diameter	HSL-3, HSL-3-B, HSL-3-SK, HSL-3-SH			HSL-3-G		
	Tensile ³ ϕN_{sa} lb (kN)	Shear ⁴ ϕV_{sa} lb (kN)	Seismic shear ⁵ $\phi V_{sa,eq}$ lb (kN)	Tensile ³ ϕN_{sa} lb (kN)	Shear ⁴ ϕV_{sa} lb (kN)	Seismic shear ⁵ $\phi V_{sa,eq}$ lb (kN)
M8	4,960 (22.1)	4,705 (20.9)	2,995 (13.3)	4,960 (22.1)	3,945 (17.5)	2,455 (10.9)
M10	7,830 (34.8)	6,650 (29.6)	5,495 (24.4)	7,830 (34.8)	5,450 (24.2)	4,500 (20.0)
M12	11,395 (50.7)	9,570 (42.6)	7,730 (34.4)	11,395 (50.7)	7,905 (35.2)	6,385 (28.4)
M16	21,140 (94.0)	17,360 (77.2)	16,115 (71.7)	21,140 (94.0)	14,745 (65.6)	13,690 (60.9)
M20	33,060 (147.1)	25,690 (114.3)	18,940 (84.2)	33,060 (147.1)	21,555 (95.9)	15,900 (70.7)
M24	47,590 (211.7)	29,870 (132.9)	24,810 (110.4)	n/a	n/a	n/a

1 See section 3.1.8.6 to convert design strength value to ASD value.

2 Hilti HSL-3 Carbon Steel anchors are to be considered ductile steel elements.

3 Tensile $\phi N_{sa} = \phi_{Ase,N} f_{uta}$ as noted in ACI 318-14 Chapter 17

4 Shear values determined by static shear tests with $\phi V_{sa} \leq \phi 0.60 A_{se,V} f_{uta}$ as noted in ACI 318-14 Chapter 17

5 Seismic shear values determined by seismic shear tests with $\phi V_{sa,eq} \leq \phi 0.60 A_{se,V} f_{uta}$ as noted in ACI 318-14 Chapter 17
See section 3.1.8.7 for additional information on seismic applications.

HSL-3 Heavy-duty Expansion Anchor 3.3.2

Table 5 – Edge distance, spacing and member thickness requirements¹

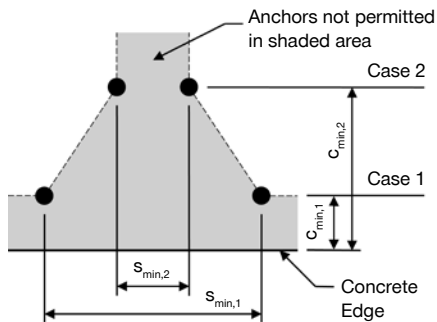
Case	Dimensional parameter	Symbol	Units	Nominal anchor diameter					
				M8	M10	M12	M16	M20	M24
1	Minimum concrete thickness	h_{min}	in. (mm)	4-3/4 (120)	5-1/2 (140)	6-1/4 (160)	7-7/8 (200)	9-7/8 (250)	11-7/8 (300)
1	Critical edge distance	c_{ac}	in. (mm)	4-3/8 (110)	4-3/8 (110)	4-3/4 (120)	5-7/8 (150)	8-7/8 (225)	8-7/8 (225)
1	Minimum edge distance	$c_{min,1}$	in. (mm)	2-3/8 (60)	2-3/4 (70)	3-1/2 (90)	4-3/4 (120)	5 (125)	5-7/8 (150)
1	Minimum anchor spacing	$s_{min,1}$	in. (mm)	5-1/2 (140)	9-1/2 (240)	11 (280)	12-5/8 (320)	13-3/4 (350)	11-7/8 (300)
1	Minimum edge distance	$c_{min,2}$	in. (mm)	3-3/8 (85)	5 (125)	6-1/8 (155)	7-7/8 (200)	8-1/4 (210)	8-1/4 (210)
1	Minimum anchor spacing	$s_{min,2}$	in. (mm)	2-3/8 (60)	2-3/4 (70)	3-1/8 (80)	4 (100)	5 (125)	5-7/8 (150)
2	Minimum concrete thickness	h_{min}	in. (mm)	4-3/8 (110)	4-3/4 (120)	5-3/8 (135)	6-1/4 (160)	7-1/2 (190)	8-7/8 (225)
2	Critical edge distance	c_{ac}	in. (mm)	5-7/8 (150)	6-7/8 (175)	7-7/8 (200)	9-7/8 (250)	12-3/8 (312.5)	14-3/4 (375)
2	Minimum edge distance	$c_{min,1}$	in. (mm)	2-3/8 (60)	3-1/2 (90)	4-3/8 (110)	6-1/4 (160)	7-7/8 (200)	8-7/8 (225)
2	Minimum anchor spacing	$s_{min,1}$	in. (mm)	7 (180)	10-1/4 (260)	12-5/8 (320)	15 (380)	15-3/4 (400)	15 (380)
2	Minimum edge distance	$c_{min,2}$	in. (mm)	4 (100)	6-1/4 (160)	7-7/8 (200)	10-5/8 (270)	11-7/8 (300)	12-5/8 (320)
2	Minimum anchor spacing	$s_{min,2}$	in. (mm)	2-3/8 (60)	2-3/4 (70)	3-1/8 (80)	4 (100)	5 (125)	5-7/8 (150)

3.3.2

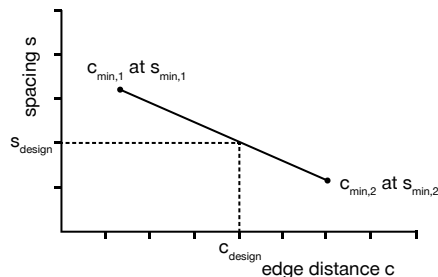
¹ Linear interpolation is permitted to establish an edge distance and spacing combination between Case 1 and Case 2. Linear interpolation for a specific edge distance c , where $c_{min,1} < c < c_{min,2}$ will determine the permissible spacing s as follows:

$$s \geq s_{min,2} + \frac{(s_{min,1} - s_{min,2})}{(c_{min,1} - c_{min,2})} (c - c_{min,2})$$

Figure 2



For a specific edge distance, the permitted spacing is calculated as follows:



3.3.2 HSL-3 Heavy-duty Expansion Anchor

Table 6 - Load adjustment factors for M8, M10, and M12 Hilti HSL-3 anchors in uncracked concrete^{1,2}

M8, M10 and M12 HSL-3 uncracked concrete	Spacing factor in tension			Edge distance factor in tension			Spacing factor in shear ³			Edge distance in shear						Conc. thickness factor in shear ⁴		
	f_{AN}			f_{RN}			f_{AV}			f_{RV} ⊥ toward edge			f_{RV} to and away from edge			f_{HV}		
Nominal dia.	M8	M10	M12	M8	M10	M12	M8	M10	M12	M8	M10	M12	M8	M10	M12	M8	M10	M12
Effective embedment h_{ef} mm (in.)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)
Spacing (s) / edge distance (c) / concrete thickness (h) - in. (mm)	2-3/8 (60)	0.67	n/a	n/a	0.45	n/a	n/a	0.58	n/a	n/a	0.32	n/a	n/a	0.45	n/a	n/a	n/a	n/a
	2-1/2 (64)	0.68	n/a	n/a	0.47	n/a	n/a	0.58	n/a	n/a	0.35	n/a	n/a	0.47	n/a	n/a	n/a	n/a
	2-3/4 (70)	0.69	0.67	n/a	0.50	0.45	n/a	0.59	0.55	n/a	0.40	0.18	n/a	0.50	0.36	n/a	n/a	n/a
	3 (76)	0.71	0.68	n/a	0.53	0.48	n/a	0.60	0.56	n/a	0.46	0.20	n/a	0.53	0.41	n/a	n/a	n/a
	3-1/8 (79)	0.72	0.69	0.67	0.55	0.49	n/a	0.60	0.56	0.56	0.49	0.22	n/a	0.55	0.44	n/a	n/a	n/a
	3-1/2 (89)	0.75	0.71	0.69	0.60	0.53	0.48	0.62	0.57	0.56	0.58	0.26	0.23	0.60	0.52	0.46	n/a	n/a
	4 (102)	0.78	0.74	0.71	0.68	0.59	0.53	0.63	0.58	0.57	0.71	0.32	0.28	0.71	0.59	0.53	n/a	n/a
	4-3/8 (111)	0.81	0.76	0.73	0.74	0.64	0.56	0.65	0.58	0.58	0.81	0.36	0.32	0.81	0.64	0.56	0.76	n/a
	4-1/2 (114)	0.82	0.77	0.74	0.77	0.65	0.58	0.65	0.59	0.58	0.85	0.38	0.34	0.85	0.65	0.58	0.77	n/a
	4-3/4 (121)	0.84	0.79	0.75	0.81	0.69	0.60	0.66	0.59	0.59	0.92	0.41	0.37	0.92	0.69	0.60	0.79	0.61
	5 (127)	0.85	0.80	0.76	0.85	0.73	0.63	0.67	0.60	0.59	0.99	0.44	0.40	0.99	0.73	0.63	0.81	0.62
	5-3/8 (137)	0.88	0.83	0.78	0.91	0.78	0.68	0.68	0.60	0.60	1.00	0.49	0.44	1.00	0.78	0.68	0.84	0.64
	6 (152)	0.92	0.86	0.82	1.00	0.87	0.76	0.70	0.62	0.61		0.58	0.52		0.87	0.76	0.89	0.68
	7 (178)	0.99	0.92	0.87		1.00	0.89	0.73	0.64	0.63		0.73	0.65		1.00	0.89	0.96	0.73
	8 (203)	1.00	0.98	0.92			1.00	0.77	0.65	0.64		0.89	0.80			1.00	1.00	0.79
	9 (229)		1.00	0.98				0.80	0.67	0.66		1.00	0.95					0.83
	10 (254)			1.00	1.00			0.83	0.69	0.68			1.00					0.88
	12 (305)			1.00	1.00			0.90	0.73	0.72								0.96
	14 (356)				1.00			0.96	0.77	0.75								1.00
	16 (406)							1.00	0.81	0.79								
18 (457)								0.85	0.82									
20 (508)								0.89	0.86									
24 (610)								0.96	0.93									
> 30 (762)								1.00	1.00									

Table 7 - Load adjustment factors for M8, M10, and M12 Hilti HSL-3 anchors in cracked concrete^{1,2}

M8, M10 and M12 HSL-3 cracked concrete	Spacing factor in tension			Edge distance factor in tension			Spacing factor in shear ³			Edge distance in shear						Conc. thickness factor in shear ⁴		
	f_{AN}			f_{RN}			f_{AV}			f_{RV} ⊥ toward edge			f_{RV} to and away from edge			f_{HV}		
Nominal dia.	M8	M10	M12	M8	M10	M12	M8	M10	M12	M8	M10	M12	M8	M10	M12	M8	M10	M12
Effective embedment h_{ef} mm (in.)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)	60 (2.36)	70 (2.76)	80 (3.15)
Spacing (s) / edge distance (c) / concrete thickness (h) - in. (mm)	2-3/8 (60)	0.67	n/a	n/a	0.75	n/a	n/a	0.58	n/a	n/a	0.33	n/a	n/a	0.65	n/a	n/a	n/a	n/a
	2-1/2 (64)	0.68	n/a	n/a	0.78	n/a	n/a	0.58	n/a	n/a	0.35	n/a	n/a	0.71	n/a	n/a	n/a	n/a
	2-3/4 (70)	0.69	0.67	n/a	0.83	0.75	n/a	0.59	0.54	n/a	0.41	0.13	n/a	0.82	0.26	n/a	n/a	n/a
	3 (76)	0.71	0.68	n/a	0.88	0.79	n/a	0.60	0.55	n/a	0.46	0.15	n/a	0.88	0.29	n/a	n/a	n/a
	3-1/8 (79)	0.72	0.69	0.67	0.91	0.81	n/a	0.60	0.55	0.54	0.49	0.16	n/a	0.91	0.31	n/a	n/a	n/a
	3-1/2 (89)	0.75	0.71	0.69	0.99	0.88	0.80	0.62	0.55	0.55	0.59	0.18	0.17	0.99	0.37	0.33	n/a	n/a
	4 (102)	0.78	0.74	0.71	1.00	0.97	0.88	0.63	0.56	0.56	0.72	0.23	0.20	1.00	0.45	0.40	n/a	n/a
	4-3/8 (111)	0.81	0.76	0.73		1.00	0.94	0.65	0.57	0.56	0.82	0.26	0.23		0.51	0.46	0.76	n/a
	4-1/2 (114)	0.82	0.77	0.74		1.00	0.96	0.65	0.57	0.56	0.85	0.27	0.24		0.54	0.48	0.77	n/a
	4-3/4 (121)	0.84	0.79	0.75		1.00	1.00	0.66	0.57	0.57	0.93	0.29	0.26		0.58	0.52	0.80	0.54
	5 (127)	0.85	0.80	0.76		1.00	1.00	0.67	0.58	0.57	1.00	0.31	0.28		0.63	0.56	0.82	0.56
	5-3/8 (137)	0.88	0.83	0.78		1.00	1.00	0.68	0.58	0.58		0.35	0.31		0.70	0.63	0.85	0.58
	6 (152)	0.92	0.86	0.82		1.00	1.00	0.70	0.59	0.59		0.41	0.37		0.83	0.74	0.89	0.61
	7 (178)	0.99	0.92	0.87		1.00	1.00	0.73	0.61	0.60		0.52	0.47		1.00	0.93	0.97	0.66
	8 (203)	1.00	0.98	0.92			1.00	0.77	0.62	0.61		0.64	0.57			1.00	1.00	0.70
	9 (229)		1.00	0.98				0.80	0.64	0.63		0.76	0.68					0.74
	10 (254)			1.00	1.00			0.83	0.65	0.64		0.89	0.80					0.79
	12 (305)			1.00	1.00			0.90	0.69	0.67		1.00	1.00					0.86
	14 (356)				1.00			0.97	0.72	0.70								0.93
	16 (406)							1.00	0.75	0.73								0.99
18 (457)								0.78	0.76								1.00	
20 (508)								0.81	0.79									
24 (610)								0.87	0.84									
> 30 (762)								0.96	0.93									

1 Linear interpolation not permitted.
 2 When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative. To optimize the design, use Hilti PROFIS Anchor Design software or perform anchor calculation using design equations from ACI 318-14 Chapter 17.
 3 Spacing factor reduction in shear, f_{AV} assumes an influence of a nearby edge. If no edge exists, then $f_{AV} = f_{AN}$.
 4 Concrete thickness reduction factor in shear, f_{HV} assumes an influence of a nearby edge. If no edge exists, then $f_{HV} = 1.0$.
 If a reduction factor value is in a shaded cell, it may not be permitted if both edge and spacing are less than "critical" distances. Check table 5 and figure 2 of this section to calculate permissible edge distance, spacing and concrete thickness combinations. For the HSL-3-SH M8, M10 and M12 diameters, the minimum slab thickness must be increased by 5 mm (3/16-in.).

HSL-3 Heavy-duty Expansion Anchor 3.3.2

Table 8 - Load adjustment factors for M16, M20, and M24 Hilti HSL-3 anchors in uncracked concrete^{1,2}

M16, M20 and M24 HSL-3 uncracked concrete	Spacing factor in tension f_{AN}			Edge distance factor in tension f_{RN}			Spacing factor in shear ³ f_{AV}			Edge distance in shear						Conc. thickness factor in shear ⁴ f_{HV}			
										⊥ toward edge f_{RV}			to and away from edge f_{RV}						
										M16	M20	M24	M16	M20	M24				M16
Nominal dia. mm	100	125	150	100	125	150	100	125	150	100	125	150	100	125	150	100	125	150	
Effective embedment h_{ef} (in.)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	
Spacing (s) / edge distance (c) / concrete thickness (h) - in. (mm)	4 (102)	0.67	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
	4-1/2 (114)	0.69	n/a	n/a	n/a	n/a	n/a	0.57	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
	4-3/4 (121)	0.70	n/a	n/a	0.51	n/a	n/a	0.58	n/a	n/a	0.30	n/a	n/a	0.51	n/a	n/a	n/a	n/a	n/a
	5 (127)	0.71	0.67	n/a	0.53	0.45	n/a	0.58	0.57	n/a	0.33	0.25	n/a	0.53	0.45	n/a	n/a	n/a	n/a
	5-1/2 (140)	0.73	0.69	n/a	0.57	0.48	n/a	0.59	0.57	n/a	0.38	0.29	n/a	0.57	0.48	n/a	n/a	n/a	n/a
	5-7/8 (149)	0.75	0.70	0.67	0.60	0.50	0.45	0.59	0.58	0.57	0.42	0.32	0.26	0.60	0.50	0.45	n/a	n/a	n/a
	6 (152)	0.75	0.70	0.67	0.61	0.51	0.45	0.59	0.58	0.57	0.43	0.33	0.27	0.61	0.51	0.45	n/a	n/a	n/a
	6-1/4 (159)	0.76	0.71	0.68	0.63	0.53	0.47	0.60	0.58	0.57	0.46	0.35	0.29	0.63	0.53	0.47	0.63	n/a	n/a
	7 (178)	0.80	0.74	0.70	0.71	0.57	0.50	0.61	0.59	0.58	0.54	0.42	0.34	0.71	0.57	0.50	0.67	n/a	n/a
	7-1/2 (191)	0.82	0.75	0.71	0.76	0.61	0.53	0.62	0.60	0.59	0.60	0.46	0.38	0.76	0.61	0.53	0.69	0.63	n/a
	8 (203)	0.84	0.77	0.73	0.81	0.65	0.55	0.63	0.61	0.59	0.66	0.51	0.41	0.81	0.65	0.55	0.71	0.65	n/a
	8-7/8 (225)	0.88	0.80	0.75	0.90	0.72	0.60	0.64	0.62	0.60	0.77	0.60	0.48	0.90	0.72	0.60	0.75	0.69	0.64
	9 (229)	0.88	0.80	0.75	0.91	0.73	0.61	0.64	0.62	0.60	0.79	0.61	0.49	0.91	0.73	0.61	0.75	0.69	0.65
	10 (254)	0.92	0.84	0.78	1.00	0.81	0.68	0.66	0.63	0.62	0.92	0.71	0.58	1.00	0.81	0.68	0.79	0.73	0.68
	11 (279)	0.97	0.87	0.81	1.00	0.89	0.75	0.67	0.65	0.63	1.00	0.82	0.67	1.00	0.89	0.75	0.83	0.77	0.71
	12 (305)	1.00	0.91	0.84		0.97	0.81	0.69	0.66	0.64		0.94	0.76		0.97	0.81	0.87	0.80	0.75
	14 (356)	1.00	0.97	0.90		1.00	0.95	0.72	0.69	0.66		1.00	0.96		1.00	0.96	0.94	0.86	0.80
	16 (406)	1.00	1.00	0.95			1.00	0.75	0.71	0.69			1.00			1.00	1.00	0.92	0.86
	18 (457)			1.00				0.78	0.74	0.71								0.98	0.91
	20 (508)							0.82	0.77	0.73								1.00	0.96
24 (610)							0.88	0.82	0.78									1.00	
30 (762)							0.97	0.90	0.85										
36 (914)							1.00	0.98	0.92										
> 48 (1219)							1.00	1.00											

3.3.2

Table 9 - Load adjustment factors for M16, M20, and M24 Hilti HSL-3 anchors in cracked concrete^{1,4}

M16, M20 and M24 HSL-3 cracked concrete	Spacing factor in tension f_{AN}			Edge distance factor in tension f_{RN}			Spacing factor in shear ³ f_{AV}			Edge distance in shear						Conc. thickness factor in shear ⁴ f_{HV}			
										⊥ toward edge f_{RV}			to and away from edge f_{RV}						
										M16	M20	M24	M16	M20	M24				M16
Nominal dia. mm	100	125	150	100	125	150	100	125	150	100	125	150	100	125	150	100	125	150	
Effective embedment h_{ef} (in.)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	(3.94)	(4.92)	(5.91)	
Spacing (s) / edge distance (c) / concrete thickness (h) - in. (mm)	4 (102)	0.67	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	
	4-1/2 (114)	0.69	n/a	n/a	n/a	n/a	n/a	0.56	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
	4-3/4 (121)	0.70	n/a	n/a	0.85	n/a	n/a	0.56	n/a	n/a	0.22	n/a	n/a	0.43	n/a	n/a	n/a	n/a	n/a
	5 (127)	0.71	0.67	n/a	0.88	0.76	n/a	0.56	0.55	n/a	0.23	0.18	n/a	0.47	0.36	n/a	n/a	n/a	n/a
	5-1/2 (140)	0.73	0.69	n/a	0.95	0.81	n/a	0.57	0.56	n/a	0.27	0.21	n/a	0.54	0.42	n/a	n/a	n/a	n/a
	5-7/8 (149)	0.75	0.70	0.67	1.00	0.84	0.75	0.57	0.56	0.55	0.30	0.23	0.19	0.59	0.46	0.37	n/a	n/a	n/a
	6 (152)	0.75	0.70	0.67	1.00	0.86	0.76	0.58	0.56	0.56	0.31	0.24	0.19	0.59	0.47	0.38	n/a	n/a	n/a
	6-1/4 (159)	0.76	0.71	0.68	1.00	0.88	0.78	0.58	0.57	0.56	0.33	0.25	0.20	0.65	0.50	0.41	0.56	n/a	n/a
	7 (178)	0.80	0.74	0.70	1.00	0.96	0.84	0.59	0.57	0.56	0.39	0.30	0.24	0.77	0.60	0.48	0.59	n/a	n/a
	7-1/2 (191)	0.82	0.75	0.71	1.00	1.00	0.88	0.59	0.58	0.57	0.43	0.33	0.27	0.86	0.66	0.54	0.62	0.56	n/a
	8 (203)	0.84	0.77	0.73	1.00	1.00	0.92	0.60	0.59	0.57	0.47	0.36	0.30	0.94	0.73	0.59	0.64	0.58	n/a
	8-7/8 (225)	0.88	0.80	0.75	1.00	1.00	1.00	0.61	0.59	0.58	0.55	0.43	0.35	1.00	0.85	0.69	0.67	0.61	0.57
	9 (229)	0.88	0.80	0.75	1.00	1.00	1.00	0.61	0.60	0.58	0.56	0.43	0.35	1.00	0.87	0.71	0.67	0.62	0.58
	10 (254)	0.92	0.84	0.78	1.00	1.00	1.00	0.63	0.61	0.59	0.66	0.51	0.41	1.00	1.00	0.83	0.71	0.65	0.61
	11 (279)	0.97	0.87	0.81	1.00	1.00	1.00	0.64	0.62	0.60	0.76	0.59	0.48	1.00	1.00	0.95	0.75	0.68	0.64
	12 (305)	1.00	0.91	0.84		1.00	1.00	0.65	0.63	0.61	0.87	0.67	0.54		1.00	1.00	0.78	0.71	0.67
	14 (356)	1.00	0.97	0.90			1.00	0.68	0.65	0.63	1.00	0.84	0.68			1.00	0.84	0.77	0.72
	16 (406)	1.00	1.00	0.95				0.70	0.67	0.65		1.00	0.84				0.90	0.82	0.77
	18 (457)			1.00				0.73	0.69	0.67			1.00				0.95	0.87	0.82
	20 (508)							0.75	0.71	0.68			1.00				1.00	0.92	0.86
24 (610)							0.80	0.76	0.72							1.00	0.94		
30 (762)							0.88	0.82	0.78									1.00	
36 (914)							0.95	0.88	0.83										
> 48 (1219)							1.00	1.00	0.94										

- Linear interpolation not permitted.
 - When combining multiple load adjustment factors (e.g. for a 4 anchor pattern in a corner with thin concrete member) the design can become very conservative. To optimize the design, use Hilti PROFIS Anchor Design software or perform anchor calculation using design equations from ACI 318-14 Chapter 17.
 - Spacing factor reduction in shear, f_{AV} , assumes an influence of a nearby edge. If no edge exists, then $f_{AV} = f_{AN}$.
 - Concrete thickness reduction factor in shear, f_{HV} , assumes an influence of a nearby edge. If no edge exists, then $f_{HV} = 1.0$.
- If a reduction factor value is in a shaded cell, it may not be permitted if both edge and spacing are less than "critical" distances. Check table 5 and figure 2 of this section to calculate permissible edge distance, spacing and concrete thickness combinations. For the HSL-3-SH M8, M10 and M12 diameters, the minimum slab thickness must be increased by 5 mm (3/16-in.).

3.3.2 HSL-3 Heavy-duty Expansion Anchor

3.3.2.3.2 Canadian Limit State design

Limit State Design of anchors is described in the provisions of CSA A23.3-14 Annex D for post-installed anchors tested and assessed in accordance with ACI 355.2 for mechanical anchors and ACI 355.4 for adhesive anchors. This section contains the Limit State Design tables with unfactored characteristic loads that are based on the published loads in ICC Evaluation Services ESR-1545. These tables are followed by factored resistance tables. The factored resistance tables have characteristic design loads that are prefactored by the applicable reduction factors for a single anchor with no anchor-to-anchor spacing or edge distance adjustments for the convenience of the user of this document. All the figures in the previous ACI 318-14 Chapter 17 design section are applicable to Limit State Design and the tables will reference these figures.

For a detailed explanation of the tables developed in accordance with CSA A23.3-14 Annex D, refer to Section 3.1.8. Technical assistance is available by contacting Hilti Canada at (800) 363-4458 or at www.hilti.com.

Table 10 - Steel strength for Hilti HSL-3 anchors^{1,2}



Nominal anchor diameter	HSL-3, HSL-3-B, HSL-3-SK, HSL-3-SH			HSL-3-G		
	Tensile N_{sar} ³ lb (kN)	Shear V_{sar} ⁴ lb (kN)	Seismic shear $V_{sar,eq}$ ⁵ lb (kN)	Tensile N_{sar} ³ lb (kN)	Shear V_{sar} ⁴ lb (kN)	Seismic shear $V_{sar,eq}$ ⁵ lb (kN)
M8	4,495 (20.0)	4,615 (20.5)	2,940 (13.1)	4,495 (20.0)	3,870 (17.2)	2,410 (10.7)
M10	7,100 (31.6)	6,520 (29.0)	5,390 (24.0)	7,100 (31.6)	5,345 (23.8)	4,415 (19.6)
M12	10,335 (46.0)	9,385 (41.7)	7,580 (33.7)	10,335 (46.0)	7,755 (34.5)	6,265 (27.9)
M16	19,170 (85.3)	17,025 (75.7)	15,805 (70.3)	19,170 (85.3)	14,460 (64.3)	13,430 (59.7)
M20	29,975 (133.3)	25,195 (112.1)	18,575 (82.6)	29,975 (133.3)	21,140 (94.0)	15,595 (69.4)
M24	43,145 (191.9)	29,295 (130.3)	24,335 (108.2)	na	na	na

1 See section 3.1.8.6 to convert design strength value to ASD value.

2 Hilti HSL-3 anchors are to be considered ductile steel elements.

3 Tensile $N_{sar} = A_{se,N} \phi_s f_{uta} R$ as noted in CSA A23.3-14 Annex D.

4 Shear determined by static shear tests with $V_{sar} < A_{se,V} \phi_s 0.6 f_{uta} R$ as noted in CSA A23.3-14 Annex D.

5 Seismic shear values determined by seismic shear tests with $V_{sar,eq} < A_{se,V} \phi_s 0.6 f_{uta} R$ as noted in CSA A23.3-14 Annex D. See Section 3.1.8.7 for additional information on seismic applications.

HSL-3 Heavy-duty Expansion Anchor 3.3.2

Table 11 - Hilti HSL-3 design information in accordance with CSA A23.3-14 Annex D¹


Design parameter	Symbol	Units	Nominal anchor diameter						Ref A23.3-14
			M8	M10	M12	M16	M20	M24	
Anchor O.D.	d_a	mm (in.)	12 (0.47)	15 (0.59)	18 (0.71)	24 (0.94)	28 (1.10)	32 (1.26)	
Effective minimum embedment ²	h_{ef}	mm (in.)	60 (2.4)	70 (2.8)	80 (3.1)	100 (3.9)	125 (4.9)	150 (5.9)	
Minimum concrete thickness	h_{min}	mm (in.)	See table 5						
Critical edge distance	c_{ac}	mm (in.)	See table 5						
Minimum edge distance	c_{min}	mm (in.)	See table 5						
	for $s >$	mm (in.)	See table 5						
Minimum anchor spacing	s_{min}	mm (in.)	See table 5						
	for $c >$	mm (in.)	See table 5						
Minimum hole depth in concrete	h_o	mm (in.)	80 (3.1)	90 (3.5)	105 (4.1)	125 (4.9)	155 (6.1)	190 (7.5)	
Minimum specified yield strength	f_{ya}	N/mm ² (psi)	641 (93,000)						
Minimum specified ultimate strength	f_{uta}	N/mm ² (psi)	800 (116,000)						
Effective tensile stress area	$A_{se,N}$	mm ² (in ²)	36.8 (0.057)	58.1 (0.090)	84.5 (0.131)	156.8 (0.243)	245.2 (0.380)	352.9 (0.547)	
Steel embed. material resistance factor for reinforcement	ϕ_s	-	0.85						8.4.3
Resistance modification factor for tension, steel failure modes ³	R	-	0.80						D.5.3
Resistance modification factor for shear, steel failure modes ³	R	-	0.75						D.5.3
Factored steel resistance in tension	N_{sar}	lb (kN)	4,495 (20.0)	7,100 (31.6)	10,335 (46.0)	19,170 (85.3)	29,975 (133.3)	43,145 (191.9)	D.6.1.2
Factored steel resistance in shear HSL-3, HSL-B, HSL-3-SK, HSL-3-SH	V_{sar}	lb (kN)	4,615 (20.5)	6,520 (29.0)	9,385 (41.7)	17,025 (75.7)	25,195 (112.1)	29,295 (130.3)	D.7.1.2
Factored steel resistance in shear HSL-3-G		lb (kN)	3,870 (17.2)	5,345 (23.8)	7,755 (34.5)	14,460 (64.3)	21,140 (94.0)	NA	D.7.1.2
Factored steel resistance in shear, seismic HSL-3, HSL-B, HSL-3-SK, HSL-3-SH	$V_{sar,eq}$	lb (kN)	2,940 (13.1)	5,390 (24.0)	7,580 (33.7)	15,805 (70.3)	18,575 (82.6)	24,335 (108.3)	
Factored steel resistance in shear, seismic HSL-3-G		lb (kN)	2,410 (10.7)	4,415 (19.6)	6,265 (27.9)	13,430 (59.7)	15,595 (69.4)	NA	
Coeff. for factored conc. breakout resistance, uncracked concrete	$k_{c,uncr}$	-	10						D.6.2.2
Coeff. for factored conc. breakout resistance, cracked concrete	$k_{c,cr}$	-	7	10					D.6.2.2
Modification factor for anchor resistance, tension, uncracked concrete ⁴	$\psi_{c,N}$	-	1.0						D.6.2.6
Anchor category	-	-	1.0						D.5.3 (c)
Concrete material resistance factor	ϕ_c	-	0.65						8.4.2
Resistance modification factor for tension and shear, concrete failure modes, Condition B ⁵	R	-	1.0						D.5.3 (c)
Factored pullout resistance in 20 MPa uncracked concrete ⁶	$N_{pr,uncr}$	lb (kN)	2,945 (13.1)	NA	NA	NA	NA	NA	D.6.3.2
Factored pullout resistance in 20 MPa cracked concrete ⁶	$N_{pr,cr}$	lb (kN)	1,970 (8.8)	3,150 (14.0)	NA	NA	NA	NA	D.6.3.2
Factored seismic pullout resistance in 20 MPa cracked concrete ⁶	$N_{pr,eq}$	lb (kN)	1,970 (8.8)	3,150 (14.0)	NA	NA	NA	10,030 (44.6)	
Load bearing length of anchor in shear	ℓ_o	mm (in.)	24 (0.94)	30 (1.18)	36 (1.42)	48 (1.89)	56 (2.20)	64 (2.52)	D.7.2.2

1 Design information in this table is taken from ICC-ES ESR-1545, dated March, 2016, table 3, and converted for use with CSA A23.3-14 Annex D.

2 See figure 1 of this section.

3 The HSL-3 is considered a ductile steel element as defined by CSA A23.3-14 Annex D section D.2.

4 For all design cases, $\psi_{c,N} = 1.0$. The appropriate coefficient for breakout resistance for cracked concrete ($k_{c,cr}$) or uncracked concrete ($k_{c,uncr}$) must be used.

5 For use with the load combinations of CSA A23.3-14 chapter 8. Condition B applies where supplementary reinforcement in conformance with CSA A23.3-14 section D.5.3 is not provided, or where pullout or pryout strength governs. For cases where the presence of supplementary reinforcement can be verified, the resistance modification factors associated with Condition A may be used.

6 For all design cases, $\psi_{c,p} = 1.0$. NA (not applicable) denotes that this value does not control for design. See section 4.1.4 of ESR-1545 for additional information.

3.3.2 HSL-3 Heavy-duty Expansion Anchor

Table 12 - Hilti HSL-3 anchors factored resistance with concrete/pullout failure in uncracked concrete^{1,2,3,4,5}


Nominal anchor diameter	Effective embed. in. (mm)	Tension - N_r				Shear - V_r			
		$f'_c = 20$ MPa (2,900psi) lb (kN)	$f'_c = 25$ MPa (3,625 psi) lb (kN)	$f'_c = 30$ MPa (4,350 psi) lb (kN)	$f'_c = 40$ MPa (5,800 psi) lb (kN)	$f'_c = 20$ MPa (2,900 psi) lb (kN)	$f'_c = 25$ MPa (3,625 psi) lb (kN)	$f'_c = 30$ MPa (4,350 psi) lb (kN)	$f'_c = 40$ MPa (5,800 psi) lb (kN)
M8	60 (2.4)	2,945 (13.1)	3,290 (14.6)	3,605 (16.0)	4,165 (18.5)	3,035 (13.5)	3,395 (15.1)	3,720 (16.5)	4,295 (19.1)
M10	70 (2.8)	3,825 (17.0)	4,280 (19.0)	4,685 (20.9)	5,415 (24.1)	7,655 (34.0)	8,560 (38.1)	9,375 (41.7)	10,825 (48.2)
M12	80 (3.1)	4,675 (20.8)	5,230 (23.3)	5,725 (25.5)	6,615 (29.4)	9,350 (41.6)	10,455 (46.5)	11,455 (50.9)	13,225 (58.8)
M16	100 (3.9)	6,535 (29.1)	7,305 (32.5)	8,005 (35.6)	9,240 (41.1)	13,070 (58.1)	14,615 (65.0)	16,005 (71.2)	18,485 (82.2)
M20	125 (4.9)	9,135 (40.6)	10,210 (45.4)	11,185 (49.8)	12,915 (57.5)	18,265 (81.3)	20,420 (90.8)	22,370 (99.5)	25,830 (114.9)
M24	150 (5.9)	12,005 (53.4)	13,425 (59.7)	14,705 (65.4)	16,980 (75.5)	24,010 (106.8)	26,845 (119.4)	29,405 (130.8)	33,955 (151.0)

Table 13 - Hilti HSL-3 anchor steel factored resistance with concrete / pullout failure in cracked concrete^{1,2,3,4,5}


Nominal anchor diameter	Effective embed. in. (mm)	Tension - N_r				Shear - V_r			
		$f'_c = 20$ MPa (2,900psi) lb (kN)	$f'_c = 25$ MPa (3,625 psi) lb (kN)	$f'_c = 30$ MPa (4,350 psi) lb (kN)	$f'_c = 40$ MPa (5,800 psi) lb (kN)	$f'_c = 20$ MPa (2,900 psi) lb (kN)	$f'_c = 25$ MPa (3,625 psi) lb (kN)	$f'_c = 30$ MPa (4,350 psi) lb (kN)	$f'_c = 40$ MPa (5,800 psi) lb (kN)
M8	60 (2.4)	1,970 (8.8)	2,200 (9.8)	2,410 (10.7)	2,785 (12.4)	2,125 (9.5)	2,375 (10.6)	2,605 (11.6)	3,005 (13.4)
M10	70 (2.8)	3,150 (14.0)	3,520 (15.7)	3,855 (17.2)	4,455 (19.8)	7,655 (34.0)	8,560 (38.1)	9,375 (41.7)	10,825 (48.2)
M12	80 (3.1)	4,675 (20.8)	5,230 (23.3)	5,725 (25.5)	6,615 (29.4)	9,350 (41.6)	10,455 (46.5)	11,455 (50.9)	13,225 (58.8)
M16	100 (3.9)	6,535 (29.1)	7,305 (32.5)	8,005 (35.6)	9,240 (41.1)	13,070 (58.1)	14,615 (65.0)	16,005 (71.2)	18,485 (82.2)
M20	125 (4.9)	9,135 (40.6)	10,210 (45.4)	11,185 (49.8)	12,915 (57.5)	18,265 (81.3)	20,420 (90.8)	22,370 (99.5)	25,830 (114.9)
M24	150 (5.9)	12,005 (53.4)	13,425 (59.7)	14,705 (65.4)	16,980 (75.5)	24,010 (106.8)	26,845 (119.4)	29,405 (130.8)	33,955 (151.0)

- 1 See section 3.1.8.6 to convert design strength value to ASD value.
- 2 Linear interpolation between embedment depths and concrete compressive strengths is not permitted.
- 3 Apply spacing, edge distance, and concrete thickness factors in tables 6 to 9 as necessary. Compare to the steel values in table 10. The lesser of the values is to be used for the design.
- 4 Tabular values are for normal weight concrete only. For lightweight concrete multiply design strength by λ_a as follows: for sand-lightweight, $\lambda_a = 0.68$; for all-lightweight, $\lambda_a = 0.60$
- 5 Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. For seismic tension loads, multiply cracked concrete tabular values in tension only by the following reduction factors:
M24 - $\alpha_{N,seis} = 0.62$
All other sizes - $\alpha_{N,seis} = 0.75$
No reduction needed for seismic shear. See section 3.1.8.7 for additional information on seismic applications.

HSL-3 Heavy-duty Expansion Anchor 3.3.2

3.3.2.4 HSL-3 installation instructions

Installation Instructions For Use (IFU) are included with each product package. They can also be viewed or downloaded online at www.hilti.com. Because of the possibility of changes, always verify that downloaded IFU are current when used. Proper installation is critical to achieve full performance. Training is available on request. Contact Hilti Technical Services for applications and conditions not addressed in the IFU.

3.3.2.5 Ordering information



HSL-3 bolt version

Description	Box qty
HSL-3 M 8/20	40
HSL-3 M 8/40	40
HSL-3 M 10/20	20
HSL-3 M 10/40	20
HSL-3 M 12/25	20
HSL-3 M 12/50	20
HSL-3 M 16/25	10
HSL-3 M 16/50	10
HSL-3 M 20/30	6
HSL-3 M 20/60	6
HSL-3 M 24/30	4
HSL-3 M 24/60	4



HSL-3-B torque cap

Description	Box qty
HSL-3-B M 12/5	20
HSL-3-B M 12/25	20
HSL-3-B M 12/50	10
HSL-3-B M 16/10	10
HSL-3-B M 16/25	10
HSL-3-B M 20/30	6
HSL-3-B M 24/30	4



HSL-3-SK Countersunk and HSL-3-SH Hex Socket Head Screw versions available by special order.



HSL-3-G stud version

Description	Box qty
HSL-3-G M 8/20	40
HSL-3-G M 10/20	20
HSL-3-G M 12/25	20
HSL-3-G M 12/50	10
HSL-3-G M 16/25	10
HSL-3-G M 16/50	10
HSL-3-G M 20/30	6
HSL-3-G M 20/60	6



3.3.2