

Curing times

FIS EP Temperature at anchoring base [°C]	Maximum processing time t_{work} [min.]	Minimum curing time ¹⁾ t_{cure} [hrs.]
+5 – +10	180	96
>+10 – +15	90	48
>+15 – +20	60	36
>+20 – +30	30	24
>+30 – +40	15	12

1) In wet concrete or water filled holes the curing times must be doubled.